

Date: Thursday, 6/21/2007 2:34:57 PM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : WEARSHOE
Job Number : 33089	
Estimate Number : 10614	
P.O. Number : N/A	Part Number : D265621
This Issue : 6/21/2007 S.O. No. : N/A	Drawing Number : D2656 REV D
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A	Drawing Revision : D
Previous Run : 29198	Material : N/A
	Due Date : 7/20/2007 Qty: 30 Um: Each
Written By : <u>HA</u>	
Checked & Approved By : <u>HA 07.06.22</u>	
Comment : Est: D 02.10.25 Re-format KJ	
Est Rev:E Now on Waterjet 06-11-02 JLM	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M1010S20GA	1010/1025/A21/6aA SHEET
-----	------------	-------------------------



B 07-07-09



Comment: Qty.: 0.9371 sf(s)/Unit Total : 28.1138 sf(s)

1018 20 ga .040" thk

Batch: M104921

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



Comment: FLOW WATER JET

1-Cut as per Dwg D2656

Dwg Rev: D

Prog Rev: D

2-Deburr if necessary

→ SAD 07/07/11 (30)

B 07-07-09

(30)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



B 07-07-09



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

counted

SAD 07/07/11 (30)

5.0	BRAKE NC	NC BRAKE
-----	----------	----------



Comment: NC BRAKE

Form bend &amp; joggle as per Dwg D2656 using DT8261 &amp; DT8326

SAD 07/07/11 (30)

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: P Date: 01/07/23  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 6/21/2007 2:34:57 PM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WEARSHOE

Job Number: 33089

Part Number: D265621

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



counted

Comment: INSPECT WORK TO CURRENT STEP

Er 07/07/16

(X30)

7.0

POWDER COATING

POWDER COATING



(20)

Comment: POWDER COATING

Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3

BR/M.A. 07-07-18

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



(38)

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

FL

07/07/18

9.0

PACKAGING 1

PACKAGING RESOURCE #1



(30X)

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

F-P 14

M.A. 07/07/18

10.0

QC21

FINAL INSPECTION/W/O RELEASE



07.07.19

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 07.07.19

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	



Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

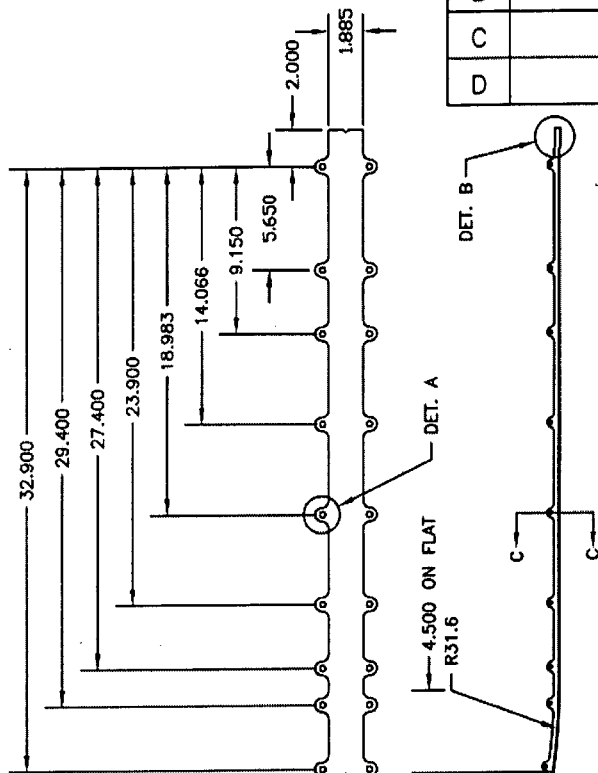
NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

NOTE: Date & initial all entries

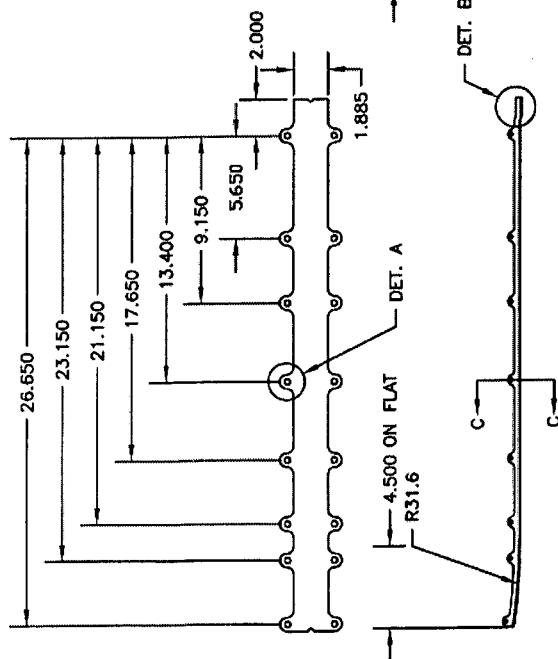


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DS		CP		PORT HADLOCK, WA	
CHECKED		APPROVED		DRAWING NO.	REV. D
				D2656	SHEET 1 OF 4
DATE				TITLE	SCALE
05.08.17				WEARSHOE	1:10
A	97:03:25			NEW ISSUE	
B	97:06:02			CHANGED TABS	
C	97:06:26			R31.6 WAS R19.5	
D	05.08.17			ENLARGE ALL HOLES TO IMPROVE FIT	

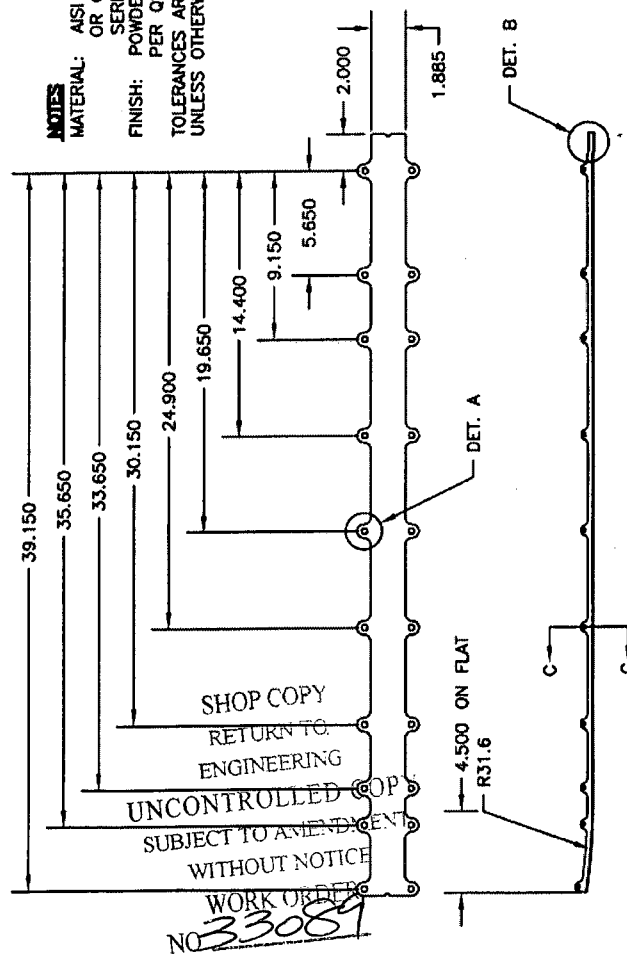
D2656-13



D2656-11



D2656-15



**NOTES:**  
 MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008  
 OR CSA G40-21, 38W/44W/50W/60W/70W  
 SERIES STEEL, 20 GAUGE (0.040 THICK)  
 FINISH: POWDER COAT GREY SANDTEX (4.3.5.6)  
 PER QSI 005 4.3  
 TOLERANCES ARE PER DART QSI 018  
 UNLESS OTHERWISE NOTED

RELEASED  
 05-09-02

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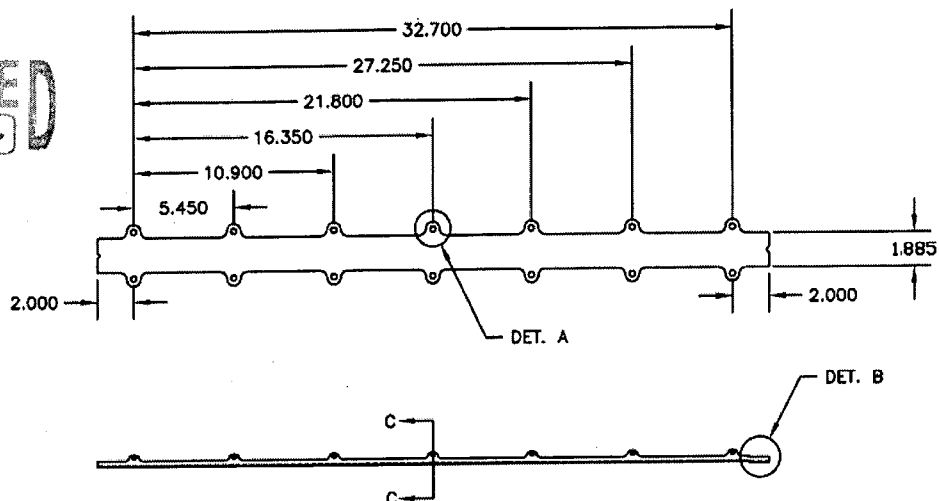




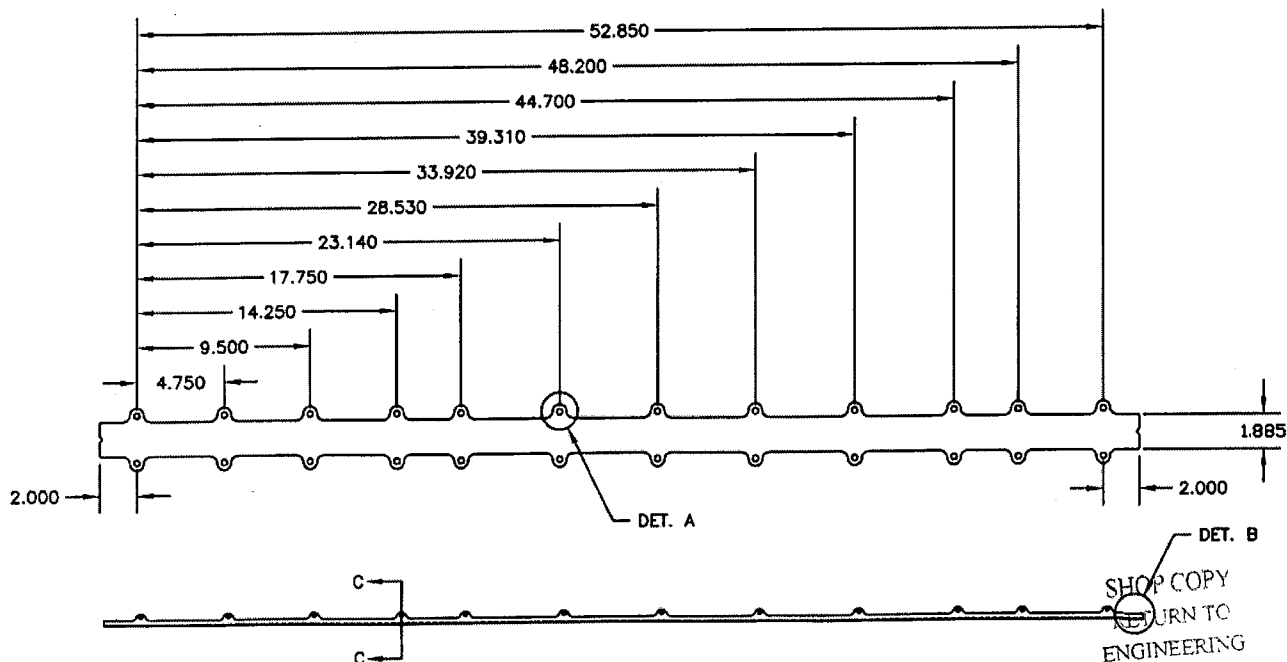
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DATE 05.08.17	TITLE WEARSHOE		SCALE 1:10

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DS-07-06 *[Signature]*

**D2656-21**



**D2656-23**



**NOTES**

MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21, 38W/44W/50W/60W/70W  
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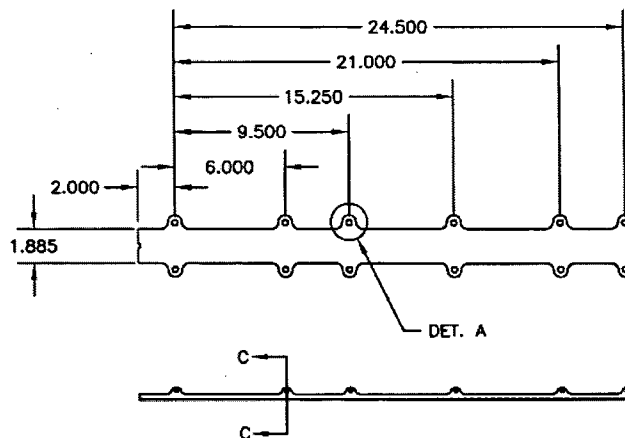
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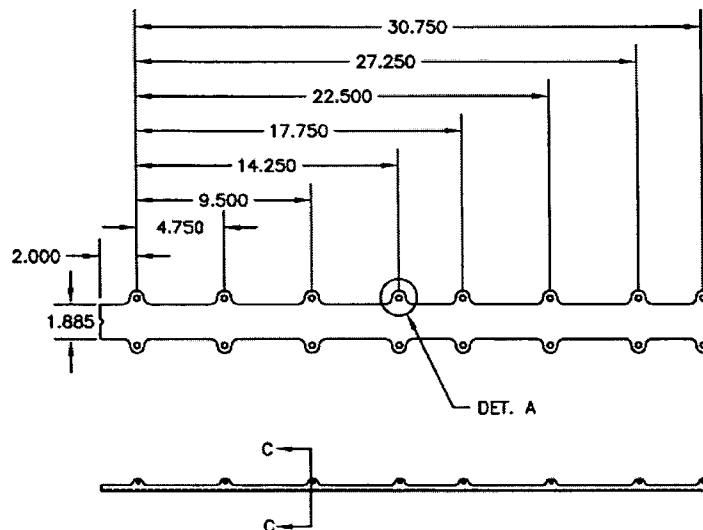


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		TITLE	WEARSHOE	SHEET 3 OF 4
				SCALE
				1:10

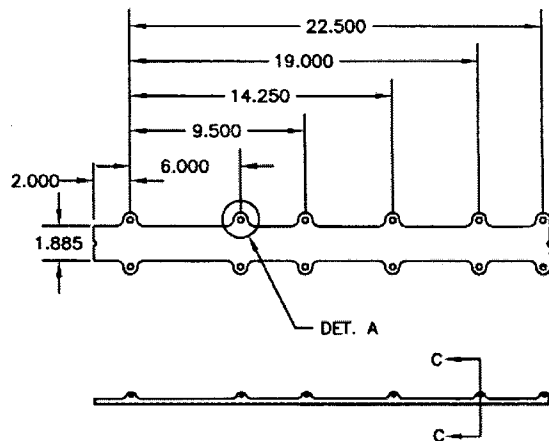
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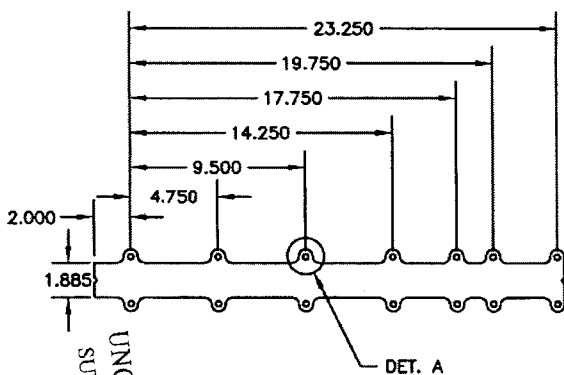
**D2856-37**



**D2656-31**



**D2656-35**



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05-07-06

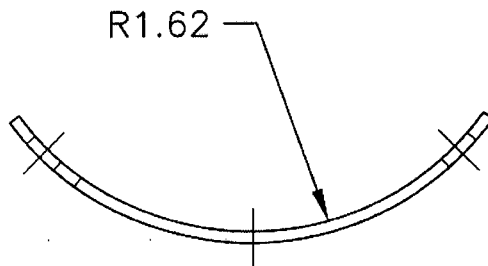
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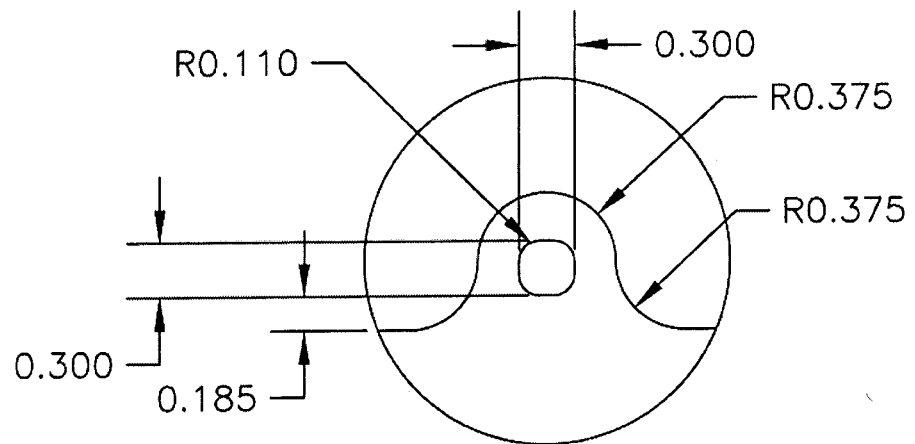
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DATE 05.08.17	TITLE WEARSHOE		SCALE 1:10

### SECTION C-C

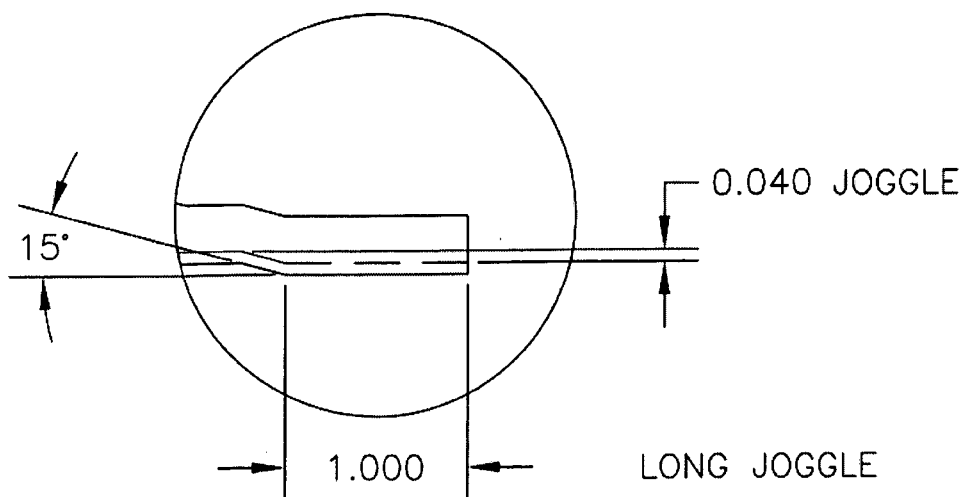


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### DETAIL A



### DETAIL B



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